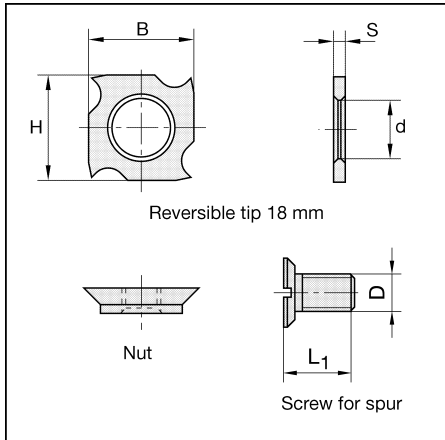


Grooving Cutter with reversible T.C. tips

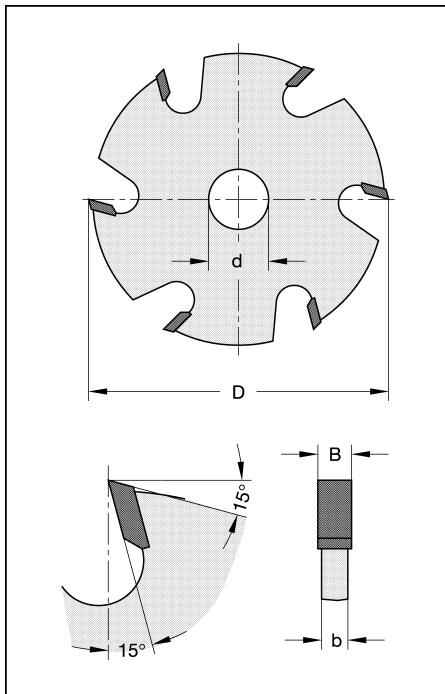
Spare parts for No. 60250



Article	Dimensions	Part-No.	PU	Price each
Reversible T.C. tip	18 x 18 x 2,0 mm, HW 02, f. L ₂ = 4 mm	72025-6-00010-0	10	13,40
Reversible T.C. tip	18 x 18 x 2,5 mm, HW 02, f. L ₂ = 5 mm	72025-6-00020-0	10	17,30
Reversible T.C. tip	18 x 18 x 3,0 mm, HW 02, f. L ₂ = 6 mm	72025-6-00030-0	10	19,10
Reversible T.C. tip	7,5 x 12 x 1,5 mm, HW 02, f. L ₂ = 8 mm	72010-6-00751-0	10	5,30
Reversible T.C. tip	9,6 x 12 x 1,5 mm, HW 02, f. L ₂ = 10 mm	72010-6-00960-0	10	6,80
Reversible spur	14 x 14 x 1,2, f. L ₂ = 3,97 - 7,5 mm	72020-6-01412-0	10	6,80
Reversible spur	14 x 14 x 2,0 mm, up from L ₂ = 8 mm	72020-6-01414-1	10	4,90
Nut	M 4 x 0,5 x 1,6 mm, D=12, for knife 2,0 mm	39153-0-12016-0	10	3,60
Nut	M 4 x 0,5 x 2,2 mm, D=12, for knife 2,5 mm	39153-0-12022-0	10	3,60
Nut	M 4 x 0,5 x 2,8 mm, D=12, for knife 3,0 mm	39153-0-12028-0	10	3,60
Nut	M 4 x 0,5 x 1,6 mm, D=10, for spur 1,2 mm	39153-0-10016-0	10	3,60
Torx countersunk screw	M 4 x 0,5 x 3,2 mm, T 9	39084-0-04032-R	10	2,50
Spur screw	M 5 x 9, for spur 2,0 mm	39130-0-05009-R	10	0,90
Allen screw	M 5 x 16, for L ₂ = 8/10/12 mm	39266-0-05016-R	10	0,80
Torx key	T 9, with handle	39077-0-03009-2	1	6,30
Allen key	SW 2,5 (for M 5) hexagon	39120-0-02500-0	10	1,20
Clamping wedge	for tip 7,5 mm	39100-0-00750-0	1	8,80
Clamping wedge	for tip 9,6 mm	39100-0-00960-0	1	9,90

Grooving Saw Blades Z6/Z12 T.C.

40150/40160



D mm	B mm	b mm	d mm	Z	Part-No.	Price each
100	2,0	1,4	20	6	40150-5-10020-0	◆ 95,00
	3,0	2,0	20	6	40150-5-10030-0	◆ 107,00
	4,0	3,0	20	6	40150-5-10040-0	◆ 110,00
	5,0	3,5	20	6	40150-5-10050-0	◆ 115,00
	6,0	4,0	20	6	40150-5-10060-0	◆ 123,00
	7,0	5,0	20	6	40150-5-10070-0	◆ 140,00
	8,0	6,0	20	6	40150-5-10080-0	◆ 149,00
	10,0	7,0	20	6	40150-5-10100-0	◆ 178,00
125	1,8	1,4	30	12	40160-5-12518-0	○ 88,00
	2,0	1,6	30	12	40160-5-12520-0	◆ 99,50
	2,5	2,0	30	12	40160-5-12525-0	◆ 99,50
	3,0	2,0	30	12	40160-5-12530-0	◆ 89,50
	3,5	2,5	30	12	40160-5-12535-0	○ 90,50
	4,0	3,0	30	12	40160-5-12540-0	◆ 95,00
	5,0	4,0	30	12	40160-5-12550-0	◆ 106,00
	6,0	5,0	30	12	40160-5-12560-0	◆ 114,00
	7,0	5,0	30	12	40160-5-12570-0	◆ 138,00
	8,0	5,0	30	12	40160-5-12580-0	◆ 142,00
10,0	6,0	30	12	40160-5-12510-0	◆ 190,00	
150	2,5	2,0	30	12	40160-5-15025-0	○ 105,00
	3,0	2,0	30	12	40160-5-15030-0	◆ 95,00
	3,5	2,5	30	12	40160-5-15035-0	◆ 97,00
	4,0	3,0	30	12	40160-5-15040-0	◆ 100,50
	5,0	4,0	30	12	40160-5-15050-0	◆ 115,00
	6,0	5,0	30	12	40160-5-15060-0	◆ 123,00

Extra charge for:

- enlarging bore diameter
 - adaption of keyway
 - drilling countersunk holes for arbor No. 21079
- see pages 11.9/11.10

Technical details:

Tool body as saw blade design, square teeth.
 Ø 100 mm Z = 6 for manual and mechanical feed
 Ø 125/150 mm Z = 12 for mechanical feed

Application:

For grooving in solid wood or in panel materials in conjunction with arbors on pages 3.15 - 3.18.
 For use on CNC machines.

R.P.M. max. = 12000 (ø 100 mm)

R.P.M. max. = 10000 (ø 125 mm)

R.P.M. max. = 8000 (ø 150 mm)